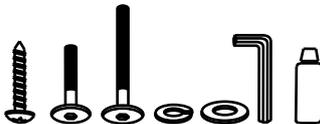
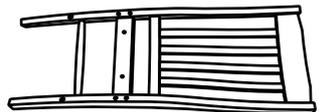
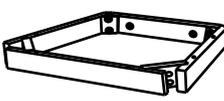
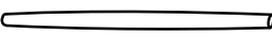
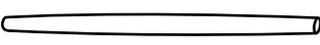


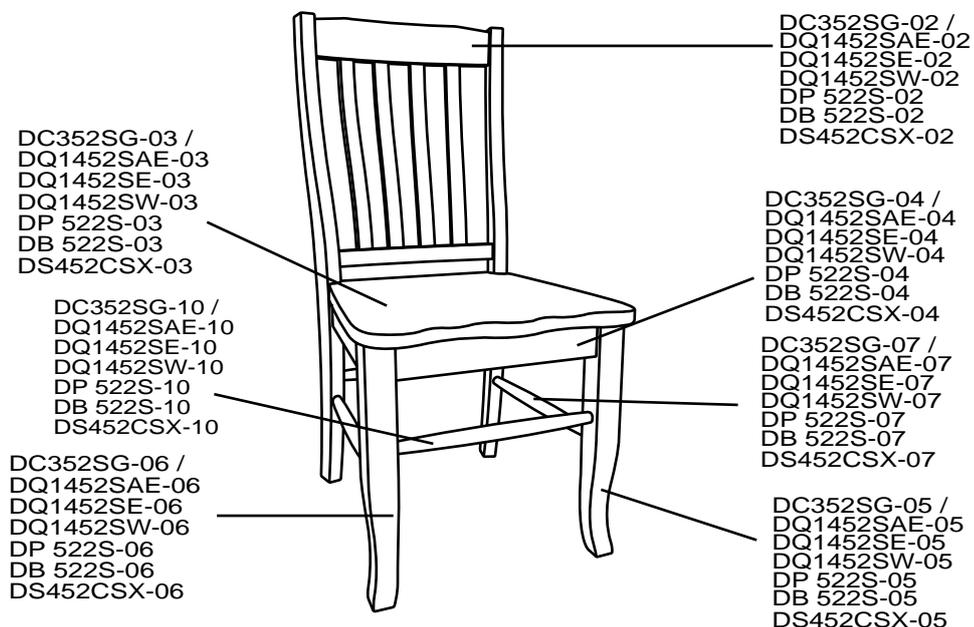
# Assembly Instructions

DC352SG / DQ1452SAE / DQ1452SE / DQ1452SW / DP522S / DB522S / DS452SCX

## RAKE BACK SIDE CHAIR

### PARTS LIST

PART NO	FIGURE	DESCRIPTION	Q'TY
DC352SG-01 / DQ1452SAE-01 DQ1452SE-01 DQ1452SW-01 DP522S-01 DB522S-01 DS452SCX-01		Hardware Bag	1 Pce
DC352SG-02 / DQ1452SAE-02 DQ1452SE-02 DQ1452SW-02 DP522S-02 DB522S-02 DS452SCX-02		Chair Back	1 Pce
DC352SG-03 / DQ1452SAE-03 DQ1452SE-03 DQ1452SW-03 DP522S-03 DB522S-03 DS452SCX-03		Wood Seat	1 Pce
DC352SG-04 / DQ1452SAE-04 DQ1452SE-04 DQ1452SW-04 DP522S-04 DB522S-04 DS452SCX-04		Seat Frame	1 Pce
DC352SG-05 / DQ1452SAE-05 DQ1452SE-05 DQ1452SW-05 DP522S-05 DB522S-05 DS452SCX-05		Front Leg (Right)	1 Pce
DC352SG-06 / DQ1452SAE-06 DQ1452SE-06 DQ1452SW-06 DP522S-06 DB522S-06 DS452SCX-06		Front Leg (Left)	1 Pce
DC352SG-10 / DQ1452SAE-10 DQ1452SE-10 DQ1452SW-10 DP522S-10 DB522S-10 DS452SCX-10		Front Stretcher (Short)	1 Pce
DC352SG-07 / DQ1452SAE-07 DQ1452SE-07 DQ1452SW-07 DP522S-07 DB522S-07 DS452SCX-07		Side Stretcher (L/R-Long)	2 Pcs



# Assembly Instructions

DC352SG / DQ1452SAE / DQ1452SE / DQ1452SW / DP522S / DB522S / DS452SCX

## RAKE BACK SIDE CHAIR

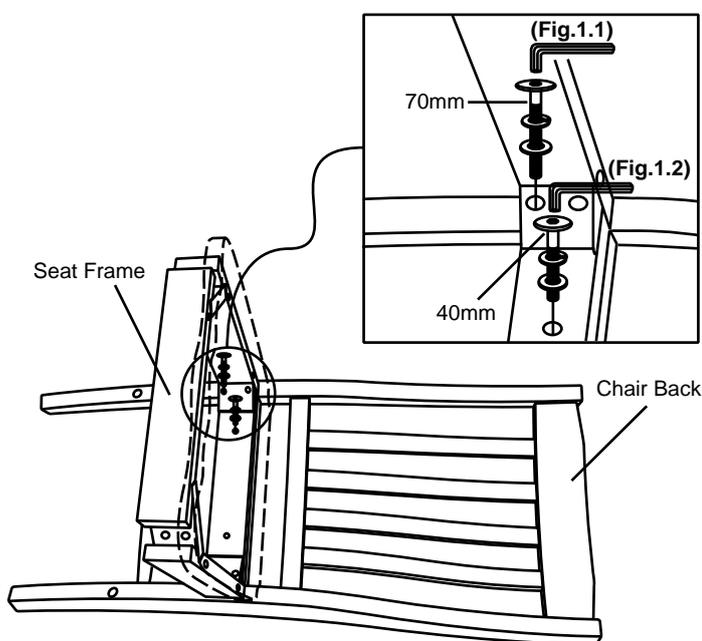
### Hardware List :

						
8x1.1/4" Pan Head Screw 6 pcs	M6x40mm JCBC Bolt 2 pcs	M6x70mm JCBC Bolt 8 pcs	M6x13mm Lock Washer 10 pcs	M6.5x16.5mm Flat Washer 10 pcs	Allen Key 1 pce	Glue 1 pce

### ASSEMBLY:

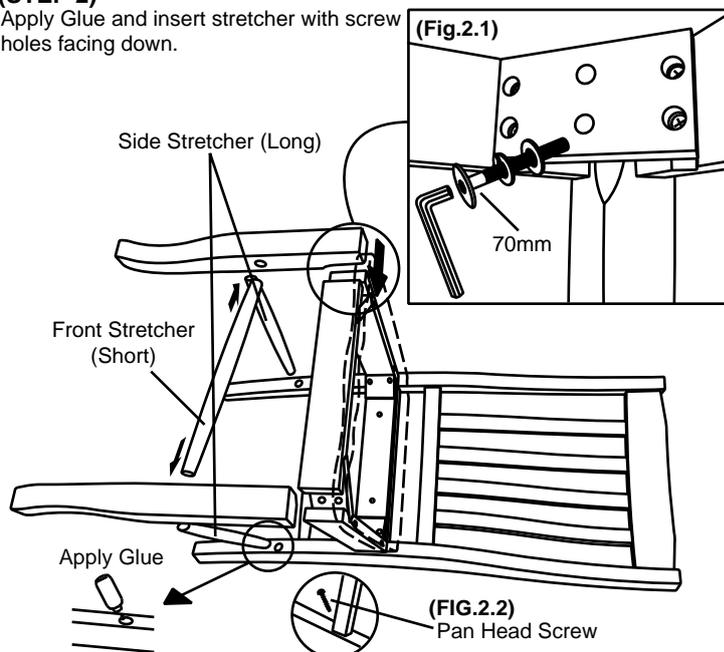
1. Position the Chair Back on a soft surface such as a carpet. Place the Box System Assembly(Wood seat is pre- attached to the seat frame in assembly) on to the middle rail of the Chair Back with the dowel fully inserted into the pre-drilled hole.
  - 1.1. Insert 70mm JCBC Bolt through a Lock Washer and a Flat Washer into the pre- drilled holes on the rear corner block of the seat frame.
  - 1.2. Insert the 40mm JCBC Bolt through a Lock Washer and a Flat Washer through the rear pre-drilled holes on the seat frame.
2. Apply Glue to all the pre-drilled holes before attaching all Stretchers. Insert each Side Stretcher into pre-drilled holes on both of the Rear Legs, make sure that screw hole on the Stretcher are facing down. Insert the Front Stretcher into the pre-drilled holes on the Front Legs. Place the assembled Front Legs to Corner Block of the frame, and insert Side Stretcher into the Legs.
  - 2.1. Insert the 70mm JCBC Bolt through a Lock Washer, a Flat Washer and the pre-drilled holes of Corner Block into the pre-drilled holes on the Front Leg, use the provided Allen Key. But do not fully tighten the bolts yet.
  - 2.2. Insert Pan Head Screw into Front Stretcher and Side Stretcher through the pre-drilled holes, tighten with screw-driver.

#### (STEP 1)



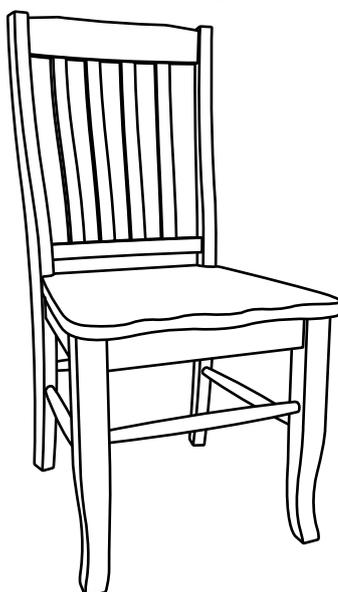
#### (STEP 2)

Apply Glue and insert stretcher with screw holes facing down.



#### (STEP 3)

Turn the chair to standing position. Check it's balance and tighten all screw and bolts to complete the assembly.



#### CARE INSTRUCTION

- ~ Be sure to use the same type of polish consistently. Your furniture will appear cloudy or streaky if oil based or wax based polishes are interchanged.
- ~ Spray your furniture surface evenly. Wipe in a circular motion with a soft clean cloth.