

# WINNERS ONLY®

## ASSEMBLY INSTRUCTIONS

PROD. NO: DS5450S

Thank you for purchasing this quality product. Please read instructions thoroughly before unpacking the assembly parts.

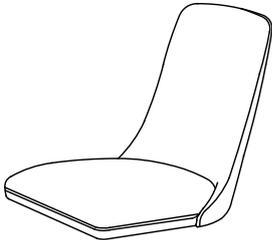
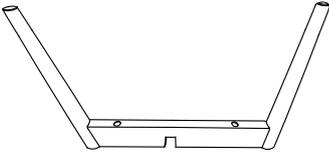
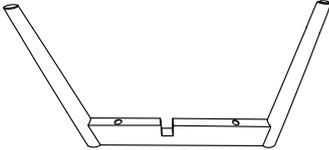
Caution : Sharp exposed staple tips can cause injury, therefore for your protection, please remove any exposed staples used in packing.

Please keep all hardware parts out of the reach of children.

1. We recommend that you should assemble this product with assistance of another person; this will make the assembly easier, and will help to prevent personal injury and to insure parts are not damaged during the assembly process.
2. Before beginning, please check the packing materials carefully for small parts which may have come loose inside the carton during shipping. Please do not discard any packing material until all parts have been located. If any parts are missing, please contact your dealer for prompt replacement.
3. To prevent damage to your floor or carpet, please check the bottom of each piece of furniture for stain residues and rough surfaces and also check for staples or nails left after removing the packing materials. The manufacturer will not be held responsible if preventive steps are not taken prior to installation.
4. Please do not over tighten screws or bolts. During normal use everyday, screws, bolts, nuts and wooden plugs may loosen up. They should be periodically inspected and re-tightened to prevent damage to the furniture and (or) personal property or cause injury. Always check to be sure all hardware on this list and the below mentioned components are attached to the furniture properly and kept tightened.
5. Please lay all parts and hardware on a non abrasive surface such as a carpet, and follow the assembly.

This product will take 15-20 minutes to assemble

### Components List:

NO	DESCRIPTION	SKETCH	QTY
A	CUSHION SEAT		1 PC
B	LEG FRAME (UPPER)		1 PC
C	LEG FRAME (LOWER)		1 PC
D	CORNER BLOCK		3 PCS

### Hardware List:

NO	DESCRIPTION	SIZE	SKETCH	QTY
1	JCBC BOLT WITH WASHER	M6 X 70mm		4 PCS
2	SCREW	M5 X 20mm		6 PCS
3	ALLEN KEY	M4		1 PC
4	LEVELER	M6 X 23mm		2 PCS

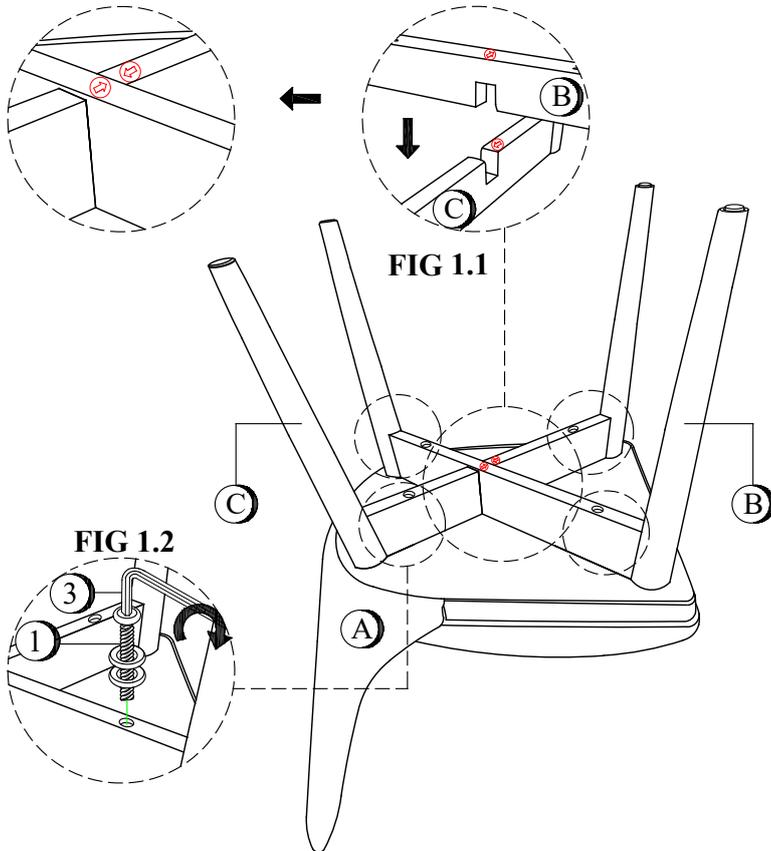
Screw driver is require for assembly (not included)

**TIP:** store the Allen key and or Wrench used in assembly in this product's drawer or use masking or painter's tape to affix it to the underside of the product. This will make it easier to find if you want to periodically tighten bolts or disassemble the product.

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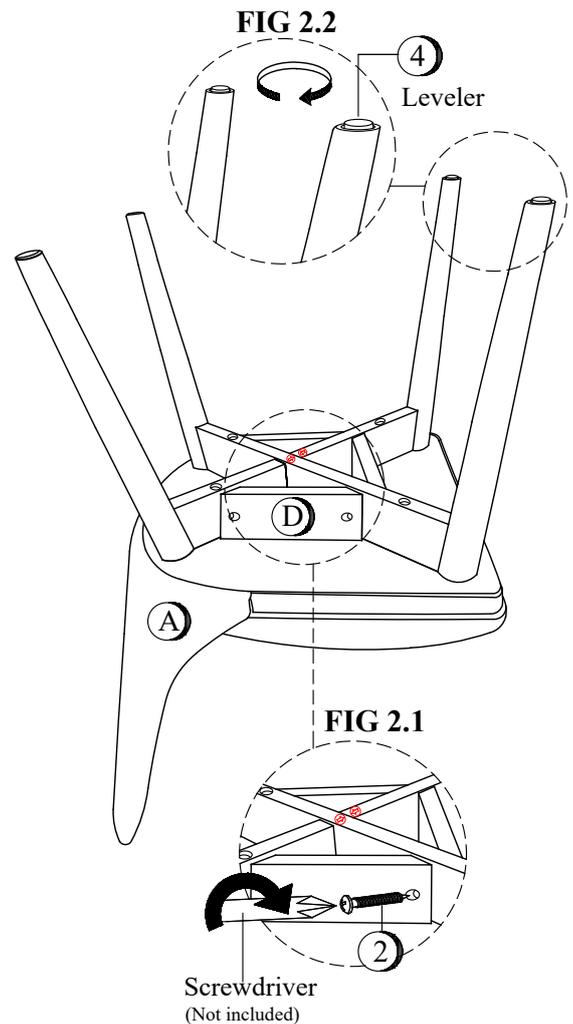
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**NOTE:** The arrows must point to each other.



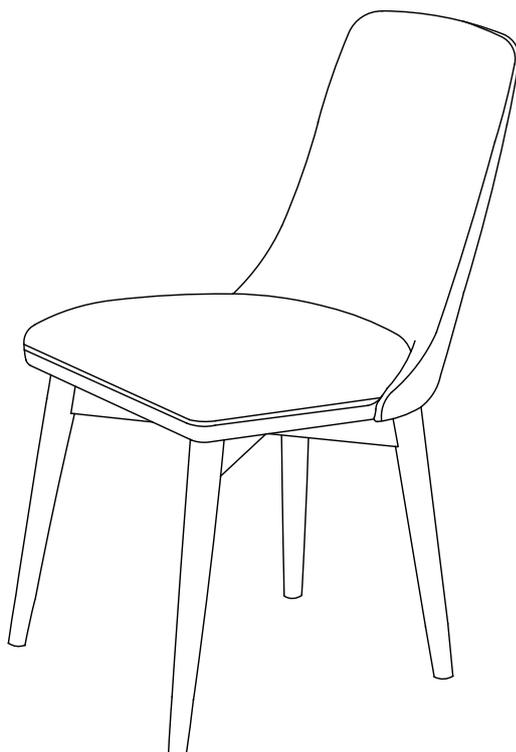
**Step 1.1** Attach Upper Leg Frame (B) and Lower Leg Frame (C) to Cushion seat (A) as shown on FIG 1.1

**Step 1.2** Insert JCBC Bolt with washer (1) tighten Leg Frames (B, C) into Cushion seat (A), tighten with Allen Key (3) provided as shown on FIG 1.2



**Step 2.1** Insert Screw (2) through Corner block (D) into Leg Frames (B, C) as shown on FIG 2.1

**Step 2.2** Adjust the Leveler until chair balance as shown on FIG 2.2



**Step.3** Turn the chair to a standing position.

**Step.4** Check the chair balance and tighten all the screws and bolts to complete the assembly.

Assembly is now complete.

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