

WINNERS ONLY®

ASSEMBLY INSTRUCTIONS

PROD. NO: DU3450SW / DU3450SN

Thank you for purchasing this quality product. Please read the instructions thoroughly before unpacking the assembly parts.

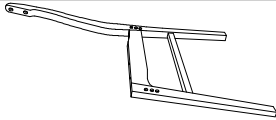
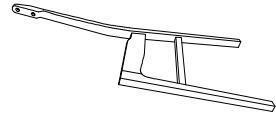
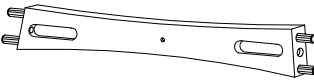
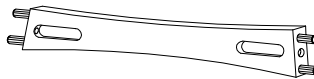
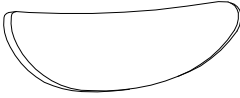
Caution : Sharp exposed staple tips can cause injury, therefore for your protection, please remove any exposed staples used in packing.

Please keep all hardware parts out of the reach of children.

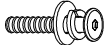
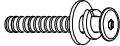
1. We recommend that you should assemble this product with assistance of another person; this will make the assembly easier, and will help to prevent personal injury and to insure parts are not damaged during the assembly process.
2. Before beginning, please check the packing materials carefully for small parts which may have come loose inside the carton during shipping. Please do not discard any packing material until all parts have been located. If any parts are missing, please contact your dealer for prompt replacement.
3. To prevent damage to your floor or carpet, please check the bottom of each piece of furniture for stain residues and rough surfaces and also check for staples or nails left after removing the packing materials. The manufacturer will not be held responsible if preventive steps are not taken prior to installation.
4. Please do not over tighten screws or bolts. During normal use everyday, screws, bolts, nuts, and wooden plugs may loosen up. They should be periodically inspected and re-tightened to prevent damage to the furniture and (or) personal property or cause injury. Always check to be sure all hardware on this list and the below mentioned components are attached to the furniture properly and kept tightened.
5. Please lay all parts and hardware on a non abrasive surface such as carpet, and follow the assembly.

This product will take 25-30 minutes to assemble

Components List:

NO	DESCRIPTION	SKETCH	QTY
A	LEFT SIDE FRAME		1 PC
B	RIGHT SIDE FRAME		1 PC
C	FRONT STRETCHER		1 PC
D	BACK STRETCHER		1 PC
E	BACKREST		1 PC
F	SEAT PANEL		1 PC

Hardware List:

NO	DESCRIPTION	SIZE	SKETCH	QTY
1	JCBC BOLT WITH WASHER	M6 X 25mm		4 PCS
2	JCBC BOLT WITH WASHER	M6 X 45mm		4 PCS
3	ALLEN KEY (BALL SHAPE)	M4		1 PC
4	L BRACKET	18 x 20mm x 1.2mm		4 PCS
5	PH SCREW	M4 X 12mm		8 PCS
6	WOOD DOWEL	M8 X 25mm		2 PCS

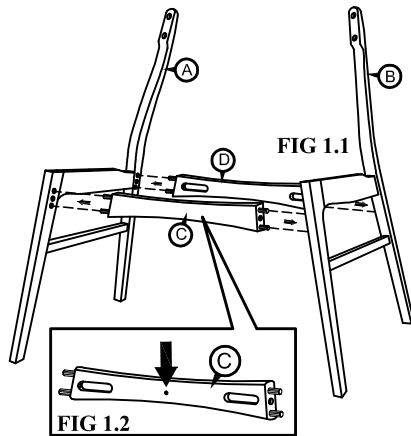
Screwdriver is require for assembly (not included)

TIP: store the Allen key and or Wrench used in assembly in this product's drawer or use masking or painter's tape to affix it to the underside of the product. This will make it easier to find if you want to periodically tighten bolts or disassemble the product.

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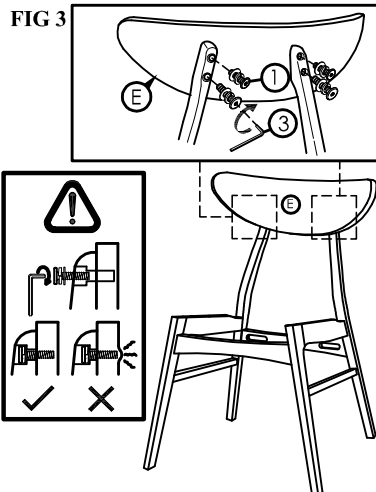
ASSEMBLY INSTRUCTIONS

PROD. NO: DU3450SW / DU3450SN



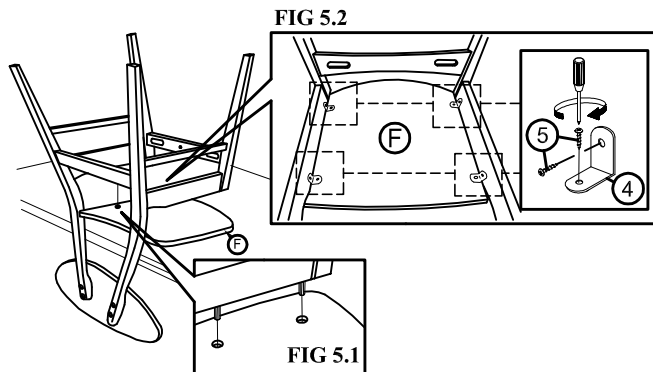
Step 1.1 Attach Front Stretcher (C) and Back Stretcher (D) via pre-installed wood dowel into the hole at Left Side Frame (A) and Right Side Frame (B) as shown on FIG 1.1.

Note : Front Stretcher (C) has a small hole for identification as shown on FIG 1.2.



Step 3.1 Align bolt holes on Backrest (E) to bolt holes on both right and left Side Frame. Use JCBC Bolt with washer (1) and Allen Key (3) to fasten (E) into Left and Right Frame as shown on FIG 3.

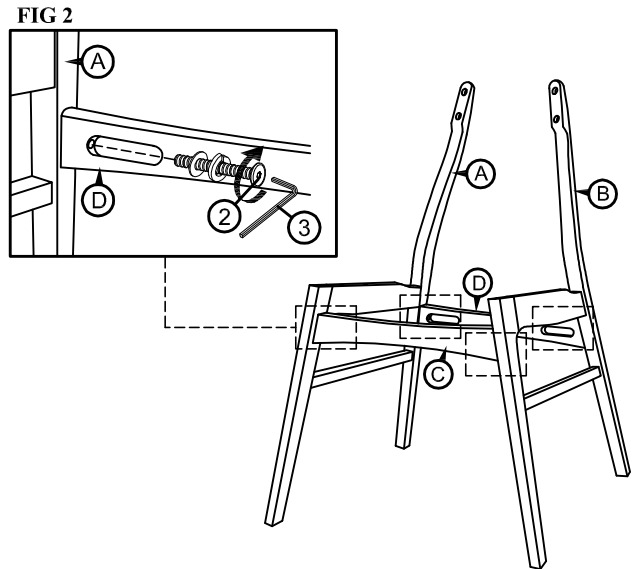
Note : Do not over-tighten the bolts.



Step 5.1 Place the Seat Panel (F) upside down on a protective surface such as a covered table. Align the chair frame assembly as shown on FIG 5.1 and attach to (F) via wood dowel on Left Side Frame.

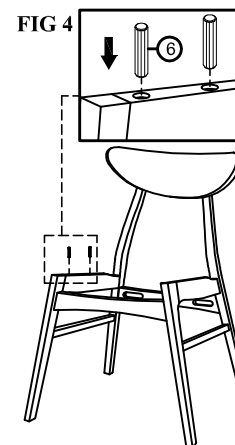
Step 5.2 Use Screw (5) and L-Bracket (4) to fasten (F) toward Left and Right Side Frame as shown on FIG 5.2.

IMPORTANT: Please make sure there is no gap between the seat and the frame.

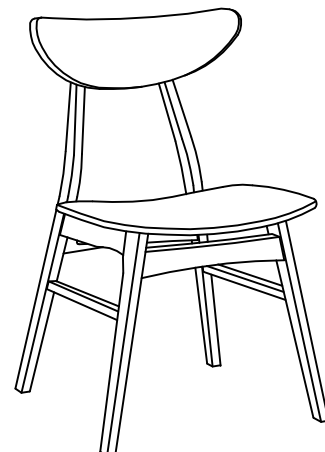


Step 2 Insert JCBC Bolt with washer (2) through the hole on Front Stretcher (C) and Back Stretcher (D) and tighten by using Allen Key (3) to screw into the hole on Left Side Frame (A) and Right Side Frame (B) as shown on FIG 2.

Note : Do not fully tighten the bolts.



Step 4 Insert Wood Dowel (6) into the designated hole at Left Side Frame (A) as shown on FIG 4.



Step 6. Turn the chair to standing position. Check the chair for balance and tighten all the bolts to complete the assembly.

Assembly is now complete. **2 OF 2**