

# WINNERS

ONLY INC.








## ASSEMBLY INSTRUCTIONS

ITEM NO : DZH55024

Thank you for purchasing this quality product . Be sure to check all packaging material carefully for small parts that may have come loose inside the carton during shipment .

**"Hardware is attached underneath the seat bottom"**

### Components List :

- |                      |   |     |
|----------------------|---|-----|
| A. Back Frame        |  | 1pc |
| B. Seat Frame        |  | 1pc |
| C. Front Leg (Left)  |  | 1pc |
| D. Front Leg (Right) |  | 1pc |
| E. Front rail        |  | 1pc |
| F. Side rail (Left)  |  | 1pc |
| G. Side rail (Right) |  | 1pc |

### Hardware List :

- |  |   |       |
|--|---|-------|
| 1. Wrench 12x75mm                          |    | 1pc   |
| 2. Allen Key 4x58mm                        |    | 1pc   |
| 3. Bolt 1/4"x45mm                          |    | 3pcs  |
| 4. Bolt 1/4"x85mm                          |    | 4pcs  |
| 5. Hex-Nut 5/16"                           |    | 4pcs  |
| 6. Spring Washer $\phi 13 \times 5/16"$    |    | 11pcs |
| 7. Flat Washer $\phi 19 \times 5/16"$      |    | 11pcs |
| 8. Wood Screw $\phi 8 \times 45 \text{mm}$ |  | 6pcs  |

#### Reminders

1. Use only the hardware supplied.
2. Once the chair is finished, level and tighten all the bolts.
3. Do not over-tighten bolts.
4. This item may require periodic tightening.

**NOTE :** Hardware pack is located underneath the seat frame (B)

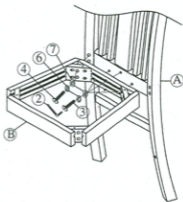
**Step1:** Attach the seat frame (B) to Back frame (A) by using flat washer (7), spring washer (6) and bolt (3&4).

**Step2:** Attach Left and Right Side Rails (F&G) to Back frame(A) using Wood Screws (8) through pre-drilled holes of Side Rails (F&G) and Back frame (A). Assemble Front Rail (E) to Front Legs (C&D) using Wood Screw (8). Attach the assembled Front Leg (C&D) and Front Rail (E) to Seat Frame (B) by using flat washers(7), spring washers (6) and hex-nut(5). Attach Front Legs (C&D) to the Left and Right Side Rails (F&G) using Wood Screws (8) through pre-drilled holes on the Left and Right Side Rails (F&G).

Assembly is now complete

Thank you for choosing this product.

STEP 1



STEP 2

